# Pump Speed Control Type Electro-Hydraulic Hybrid System

# **Features**

- ◆ Controls rotational speed of hydraulic pumps in accordance with the required power
- ◆ Enables configurations with both advantages of electric system and hydraulic system
- ◆ Minimizes power consumption when stopping actuators or holding pressure

device

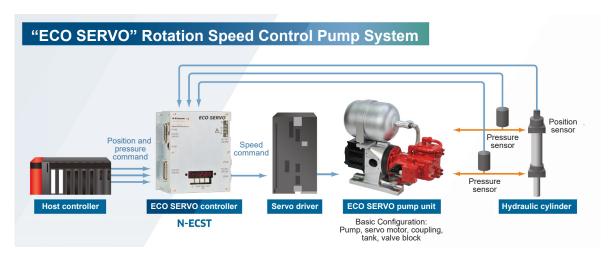
Downsizes hydraulic fluid tank and cooler capacity due to reduced calorific values



Pump unit and controller

### **Basic Concept or Summary**

The pump speed control system drives the controlling device directly with variable speed control of the motors. The electric motor runs at desired delivery flow and to the desired directions only when the load power is needed.



It is called an "electro-hydraulic hybrid system" since it uses the advantages of both hydraulic and electric control systems.

- (1) Reduces pressure loss due to simple hydraulic circuits without a control valve since it directly controls the actuator
- (2) Enables downsizing of fluid tank capacity and cooler capacity because of small calorific value generation

Applicable to a broad range of products

### **Energy saving**

Max.60%



Forming machines, packing machines

# **Energy saving**

Saving 50% energy compared with the conventional system



Injection molding machines



Reclaimers (steel making plants)



F-85

Press machines

# **Energy saving/reproducibility**

Saving 40% energy compared with the conventional system

**High-precision** 

5 µm Position control accuracy

#### Energy saving hydraulic unit

The "ECO SERVO Light" and "ECO SERVO Avant" serialized as integrated energy saving package units with a pump, tank and valve block.

### "Light"

- · The open circuit type piston pump is driven by an inverter motor
- The specialized for flow control and pressure control makes it easy to handle and install into equipment

### "Avant"

- · The closed circuit type piston pump is driven by a servo motor
- In addition to functions featured by Light, such various functions as cylinder position control, high
  response, and power regeneration have been added to realizing both energy savings and upgrading
  of equipment



ECO SERVO® Light



ECO SERVO® Avant

# **Installation in Practice or Schedule**

- ◆ Delivered: 1,200 units (as of the end of June 2024)
- ◆ Major applications: Press machines, molding machines, experimental system, machine tools, steel making plants, etc.

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